BUTATEK
PRESSES AND AUTOMATION

butatek.com
sales@butatek.com
USA I CANADA I MEXICO

Knuckle Link Single (HKLP)
Capacity(Ton) : 160 ~ 1200

- HIM Made in South Korea
- Higher precision with linkage type of knuckle joint to enable slide to stay longer at BDC
- Higher productivity by faster slide return
- Less noise, longer life of die
- High strength frame & wet clutch
- Hydraulic Overload protection
- Plunger guide to reduce thrust, off-center load
- For blanking, coining, embossing, piercing, sizing & more

SPECIFICATION

MODEL / ITEM	UNIT	HKLP-160	HKLP-250		HKLP-400		HKLP-650		HKLP-800		HKLP-1000		HKLP-1200	
		S.T	ST	L.S	ST	L.S	ST	L.S	ST	L.S	ST	L.S	ST	L.S
Capacity	Ton	160	250		400		650		800		1000		1200	
Rated Tonnage Point Above (B.D.C)	㎜	4	7		7		7		10		10		13	
Stroke Length	㎜	90	160	300	200	300	220	400	250	400	250	400	250	400
No. of Stroke	S.P.M	70	55	30	50	30	45	25	40	25	30	20	30	20
Die Height	㎜	340	400	700	450	700	520	1000	600	1000	700	1000	700	1000
Slide Adjustment	㎜	30	40		40		50		50		60		60	
Slide Area(LRxFB)	㎜	500X350	600X400		700X500		800X700		1000X900		1000X900		1100X1000	
Bolster Area (LRxFB)	㎜	500X400	600X500		700X600		800X700		1000X900		1000X900		1100X1000	
BKO Capacity	㎜	8	12		20		20		30		30		50	
BKO Stroke Length	㎜	35	60	120	80	120	90	150	100	150	100	150	100	150
Main Motor	Kw x p	15	30	45	37	55	45	75	75	90	75	110	132	132
Air Pressure	Kg/㎠	5	5		5		5		5		5		5	